

Ship when ready!

Work Order ID 74158

Monday, September 26, 2011 11:33:01 AM

Item ID: D412-702-011

Accept



Setup Start



Revision ID:

Stop



Item Name: 13-Man Shoulder Harness

Start Date: 9/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/7/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-702-011 CHG002

*8/10/13*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*SD*

*SP 11-09-27*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*8/11/13*

*(H)*

**Work Order ID 74158**

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Item ID: D412-702-011

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Stop



Item Name: 13-Man Shoulder Harness

Start Date: 9/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/7/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-011

Location:

PPP Rev: C

11/9/30

J

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

CK 11/09/30

WF

11-09-30

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Work Order ID: 74158

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness



Start Date: 9/26/2011

Required Date: 10/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPPRev:A 03.10.17 New issue KJ/RF  
 IPP Rev:B 06.04.03 As per DSI9324 JLM  
 IPP rev C 06.12.14 per ecn871 ec  
 IPP Rev:D 07-03-14 As per DSI9351 JLM  
 IPP Rev:E 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-13A 		Purchased	No			120	Each	1,594.000	4	4			
Bolt													

Location

Loc Qty

Loc Code

ST357

1594

118078

594

~~118706~~

500

118838

500

AN4-20A 		Purchased	No			120	Each	578.0000	8	8			
Bolt													

Location

Loc Qty

Loc Code

ST359

578

~~116419~~

178

117514

300

118983

100

AN4-5A 		Purchased	No			120	Each	178.0000	4	4			
Bolt													

Location

Loc Qty

Loc Code

ST355

172

~~117508~~

172

ST356

6

116549

6

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Work Order ID: 74158

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness

Start Date: 9/26/2011

Required Date: 10/7/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased No

120

Each

0.0000

20 20

Washer

D3195-041 Manufactured No

120

Each

2.0000

2 2

Bracket Assembly

D3195-043 Manufactured No

120

Each

3.0000

2 2

Bracket Assembly

D3196-1 Manufactured No

120

Each

2.0000

1 1

Bar

D3196-3 Manufactured No

120

Each

5.0000

1 1

Bar

m118384 201

Location

Loc Qty

Loc Code

ST246A

2

71905

2

2x

Location

Loc Qty

Loc Code

ST246A

3

72925

3

2x

Location

Loc Qty

Loc Code

ST260

2

72921

2

1x

Location

Loc Qty

Loc Code

ST260

5

72922

5

1x

SP 11-09-26

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Shop Packet Print

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Work Order ID: 74158

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness

Start Date: 9/26/2011

Required Date: 10/7/2011

Start Qty: 1.00

Required Qty: 1.00

D3196-4

Manufactured No

120

Each

6.0000

1

1



Bar

Location

Loc Qty

Loc Code

ST260

6

71904

6

120

Each

0.0000

2

D3197-041

Manufactured No



Bar Assembly

D3198-1

Manufactured No

120

Each

18.0000

4

4



Fitting

Location

Loc Qty

Loc Code

ST246A

18

73275

18

120

Each

17.0000

18

18

D3215-041

Manufactured No



Belt Assembly

Location

Loc Qty

Loc Code

ST246A

17

62126

17

120

Each

5.0000

4

4

D3215-043

Manufactured No



Belt Assembly

Location

Loc Qty

Loc Code

ST267

5

60099

4

66377

1

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Work Order ID: 74158

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness

Start Date: 9/26/2011

Required Date: 10/7/2011

Start Qty: 1.00

Required Qty: 1.00

D3268-1 Manufactured No

120 Each 2.0000

2



Placard



2x SP

Location

Loc Qty

Loc Code

ST246A

2

70951

2

D3546-1 Manufactured No

120 Each 0.0000

2



Clip



2x 7344 2 4/2/13

D3551-11 Manufactured No

120 Each 20.0000

13



Hook and Loop Tie



13 SP

Location

Loc Qty

Loc Code

ST246A

20

74079

20

D412-702-069 Manufactured No

120 Each 10.0000

1



Grommet



13 x SP

Location

Loc Qty

Loc Code

FG122

10

74080

10

MS21042L4 Purchased No

120 Each 4,097.000

12



Nut



1x SP 11-09-26

Location

Loc Qty

Loc Code

ST300

4097

117441

51

117601

637

117885

409

118451

2000

118927

1000

12x

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Work Order ID: 74158

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness

Start Date: 9/26/2011

Required Date: 10/7/2011

Start Qty: 1.00

Required Qty: 1.00

MS24694-S152

Purchased

No

120

Each

5.0000

8

8



Screw



SP SP M119104 (4) SP

Location

Loc Qty

Loc Code

ST289A

5

116440

5

MS24694-S154

Purchased

No

120

Each

100.0000

8

8



SCREW



4x SP SP 11-09-26 8x

Location

Loc Qty

Loc Code

ST290

100

119022

100

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## 6.0 PARTS LISTS

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	Part Number	Description
X					D412-702-011	Dart 13-Man Shoulder Harness Kit
	X				D412-702-013	Dart 5-Man Forward Facing Shoulder Harness Kit
		X			D412-702-015	Dart 4-Man Aft Facing Shoulder Harness Kit
			X		D412-702-017	Dart 4-Man Side Facing Shoulder Harness Kit
				X	D412-702-019	Dart 1-Man Forward Facing Shoulder Harness Kit
1	1		1	1	D412-702-069	GROMMET KIT
2	2				D3195-041	BRACKET
2	2				D3195-043	BRACKET
1	1			1	D3196-1	BAR
1			1		D3196-3	BAR
1			1		D3196-4	BAR
2	2				D3197-041	BAR
4		4			D3198-1	FITTING
18	10		8	2	D3215-041	HARNESS ASSEMBLY
4		4			D3215-043	HARNESS ASSEMBLY
2	2				D3268-1	PLACARD
13	5	4	4	1	D3551-11	HOOK AND LOOP TIE
2	2				D3546-1	CLIP
4		4			AN4-5A	BOLT
4	4				AN4-13A	BOLT
8		8			AN4-20A	BOLT
20		20			AN960JD416	WASHER (OR NAS1149D0463J)
12		12			MS21042L4	NUT (OR MS21042-4)
8	2		6	2	MS24694-S152	SCREW
8	2		6	2	MS24694-S154	SCREW

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Revision: A

Date: 10.12.01